Vision System

FZ5-Series

A range of processing items for positioning and inspection

- The High-precision Object Detection Required for Positioning
- Converting Measurement Results to Output User Units
- Easily Integrate Interfaces into the Machine
- Easy Setup with Program Scalability

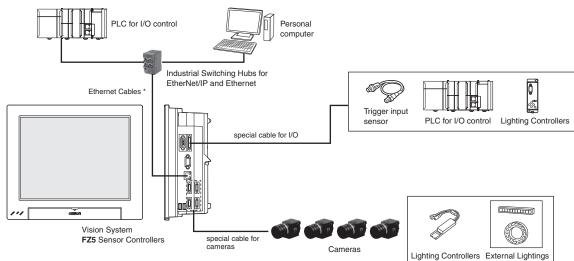




System configuration

EtherNet/IP, No-protocol Ethernet and PLC Link Connections

Example of the FZ5 Sensor Controllers (4-camera type)



^{*}To use Straight or cross STP (shielded twisted-pair) cable of category 5 or higher for Ethernet and RJ45 connector.

Ordering Information

FZ5 Series Sensor Controllers

Item		CPU	No. of cameras	Output	Model
			0	NPN	FZ5-1200
		High-speed Controllers	2	PNP	FZ5-1205
			4	NPN	FZ5-1200-10
	Controllers			PNP	FZ5-1205-10
	integrated with LCD		2	NPN	FZ5-800
/// THE EC. 36	Willian EOD	Standard	2	PNP	FZ5-805
		Controllers	4	NPN	FZ5-800-10
			4	PNP	FZ5-805-10

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Cameras

	Item	Descriptions	Color / Monochrome	Image Acquisition Time	Model
		- w	Color	00.0	FZ-SC5M3
		5 million pixels	Monochrome	38.2 ms	FZ-S5M3
	Digital CCD/CMOS Cameras	O mailliana missala	Color	00.0	FZ-SC2M
	(Lens required)	2 million pixels	Monochrome	33.3 ms	FZ-S2M
		000 000 1	Color	10.5	FZ-SC
OH) =		300,000 pixels	Monochrome	12.5 ms	FZ-S
			Color		FZ-SFC
	Small Digital CCD Cameras	300,000-pixel flat type	Monochrome	12.5 ms	FZ-SF
	(Lenses for small camera required)	000 000 1 1	Color	12.5 ms	FZ-SPC
	(Lenese ier einan eamera requirea)	300,000-pixel pen type	Monochrome		FZ-SP
		Narrow view	Color		FZ-SQ010F
	(Camera + Manual Focus I ens +	Standard view	Color	16.7 ms	FZ-SQ050F
		Wide View (long-distance)	Color	16.7 ms	FZ-SQ100F
	3 (2)	Wide View (short-distance)	Color		FZ-SQ100N

Camera Cables

Item	Descriptions	Cable length *2	Model
		2m	FZ-VS3 2M
	Camera Cable	3m	FZ-VS3 3M
	Camera Cable	5m	FZ-VS3 5M
_		10m	FZ-VS3 10M
		2m	FZ-VSB3 2M
		3m	FZ-VSB3 3M
.9	Bend resistant Camera Cable	5m	FZ-VSB3 5M
•		10m	FZ-VSB3 10M
		2m	FZ-VSL3 2M
	Diabh and Occasion Oable *4	3m	FZ-VSL3 3M
• 9	Right-angle Camera Cable *1	5m	FZ-VSL3 5M
*		10m	FZ-VSL3 10M
		2m	FZ-VSLB3 2M
		3m	FZ-VSLB3 3M
• •	Bend resistant Right-angle Camera Cable *1	5m	FZ-VSLB3 5M
•		10m	FZ-VSLB3 10M
0	Long-distance Camera Cable	15m	FZ-VS4 15M
· O	Long-distance Right-angle Camera Cable *1	15m	FZ-VSL4 15M
	Cable Extension Unit Up to two Extension Units and three Cables can be connected. (Maximum cable length: 45 m *2)	-	FZ-VSJ

Cameras / Cables Connection Table

			Dig	ital CCD/CMOS cam	eras	Small digital	Intelligent
Type of	Model	Cable length	300,000-pixel	2 million-pixel	5 million-pixel	CCD cameras Pen type / flat type	compact CMOS cameras
camera			FZ-S/SC	FZ-S2M/SC2M	FZ-S5M3/SC5M3/ S5M2	FZ-SF/SFC FZ-SP/SPC	FZ-SQ□
		2 m	Yes	Yes	Yes	Yes	Yes
Camera Cables	FZ-VS3 FZ-VSL3	3 m	Yes	Yes	Yes	Yes	Yes
Right-angle camera cables		5 m	Yes	Yes	Yes	Yes	Yes
		10 m	Yes	Yes	No	Yes	Yes
	FZ-VSB3	2 m	Yes	Yes	Yes	Yes	Yes
Bend resistant camera cables Bend resistant Right-angle		3 m	Yes	Yes	Yes	Yes	Yes
Camera Cable	FZ-VSLB3	5 m	Yes	Yes	Yes	Yes	Yes
		10 m	Yes	Yes	No	Yes	Yes
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	Yes	No	Yes	Yes

This Cable has an L-shaped connector on the Camera end.

The maximum cable length depends on the Camera being connected, and the model and length of the Cable being used. For further information, please refer to the "Cameras / Cables Connection Table" and "Maximum Extension Length Using Cable Extension Units FZ-VSJ".

Maximum Extension Length Using Cable Extension Units FZ-VSJ

			Max. number of	Using Cable Extension Units FZ-VSJ		
Item	Model	Maximum cable length using 1 Camera Cable	connectable Extension Units	Max. cable length	Connection configuration	
Digital CCD/CMOS Cameras	FZ-S/SC FZ-S2M/SC2M	15 m (Using FZ-VS4/VSL4)	2	45 m	Camera cable: 15 m × 3 Extension Unit: 2	
	FZ-S5M3/SC5M3	5 m (Using FZ-VS□/VSL□)	2	15 m	Camera cable: 5 m X 3 Extension Unit: 2	
Small Digital CCD Cameras Flat type/ Pen type	FZ-SF/SFC FZ-SP/SPC	15 m (Using FZ-VS4/VSL4)	2	45 m	Camera cable: 15 m × 3 Extension Unit: 2	
Intelligent Compact CMOS Cameras	FZ-SQ□	15 m (Using FZ-VS4/VSL4)	2	45 m	Camera cable: 15 m × 3 Extension Unit: 2	

LED Monitor Cable

Item	Descriptions	Cable length	Model
40	LED Monitor Cable	2 m	FZ-VM 2M
* 7	LED MONITOR Cable	5 m	FZ-VM 5M

Parallel I/O Cable

Item	Descriptions	Cable length	Model		
0	Parallel I/O Cable	2 m	FZ-VP 2M		
7	Taraner I/O Gabre	5 m	FZ-VP 5M		
	Parallel I/O Cable for Connector-terminal Conversion Unit Connector-Terminal Block Conversion Units can be connected	2 m	FZ-VPX 2M		
• •	(Terminal Block Recommended Products: OMRON XW2R-□50GD-T*)	5 m	FZ-VPX 5M		
	Connector-Terminal Block Conversion Units, General-purpose devices				

^{*} Insert the wiring method into \square in the model number as follows. Phillips screw = J, Slotted screw (rise up) = E, Push-in spring = P Refer to the XW2R Series catalog (Cat. No. G077) for details.

Recommended EtherNet/IP Communications Cables

Use Straight or cross STP (shielded twisted-pair) cable of category 5 or higher for EtherNet/IP.

Item	Descriptions			Model
_	Wire Gauge and Number of	Cables	Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5 × 4P CP *1
_	Pairs: AWG24, 4-pair Cable		Kuramo Electric Co.	KETH-SB *1
_		RJ45 Connectors	Panduit Corporation	MPS588-C *1
_		Cables	Kuramo Electric Co.	KETH-PSB-OMR *2
_	Wire Gauge and Number of	Cables	JMACS Japan Co.,Ltd.	PNET/B *2
	Pairs: AWG22, 2-pair Cable	RJ45 Assembly Connector	OMRON	XS6G-T421-1 *2

Note: Please be careful while cable processing for EtherNet/IP, connectors on only one end should be shield connected.

*1 We recommend you to use above cable For EtherNet/IP and RJ45 Connector together.

*2 We recommend you to use above cable For EtherNet/IP and RJ45 Assembly Connector together.

Accessories

Item		Descriptions			
	LCD Monitor 8.4 inche For Box-type Controlle				FZ-M08
200			2 GB		FZ-MEM2G
• .	USB Memory		8 GB		FZ-MEM8G
	VESA Attachment For installing the LCD	integrated-type contro	oller		FZ-VESA
	Desktop Controller Sta For installing the LCD		oller		FZ-DS
	Display/USB Switcher				FZ-DU
_	Mouse Recommender Driverless wired mous (A mouse that requires	е	be installed is not supported.)		-
a c	Industrial Switching Hubs for EtherNet/IP and Ethernet	5 port		Current consumption: 0.07 A	W4S1-05D
	External Lighting				FLV Series *
_	- External Lighting				FL Series *
			Camera Mount Lighting Controlle	er	FLV-TCC Series *
	Lighting Controller (Required to control external lighting from a Controller)	For FLV-Series	Analog Lighting Controller	Analog Lighting Controller	
7	u commonory	For FL-Series	Camera Mount Lighting Controlle	FL-TCC Series *	
			Mounting Bracket	Mounting Bracket	
	For Intelligent Compact Camera		Mounting Brackets	Mounting Brackets	
			Polarizing Filter Attachment	Polarizing Filter Attachment	
	Mounting Bracket for F	Z-S□	1		FZ-S-XLC
_	Mounting Bracket for F	Z-S□2M			FZ-S2M-XLC
	Mounting Bracket for F	:H-S□, FZ-S□5M□	FH-SM-XLC		

^{*} Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

Lenses

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

			Recommended lens				
Resolution	Camera Model	Size of image element	Standard Lens	Telecentric Lens	Vibrations and Shocks Resistant Lens		
	FZ-SF/SFC		FZ-LES Series				
300,000-pixel	FZ-SP/SPC	1/3" equivalent	1 Z-LLO Selles				
	FZ-S/SC		SV-V Series		VS-MCA Series Non-telecentric Macro VS-MC Series		
2 million-pixel	FZ-S2M/SC2M	1/1.8" equivalent	SV-H Series	VS-TCH Series			
,			VS-H1 Series	VS-TEV Series	VS-MCA Series		
5 million-pixel	FZ-S5M3/SC5M3	2/3" equivalent	SV-H Series	VS-TCH Series	VS-MCA Series Non-telecentric Macro VS-MC Series		

Ratings and Specifications (FZ5 Sensor Controllers)

Туре			High-speed	Controllers	Star	ndard Controllers				
Model		NPN	FZ5-1200	FZ5-1200-10	FZ5-800	FZ5-800-10				
		PNP	FZ5-1205	FZ5-1205-10	FZ5-805	FZ5-805-10				
Controller type	•		Controllers integrated with LCD							
No. of Camera	s		2	4	2	4				
Connected Ca	mera		Can be connected to FZ-S serie	es.						
	When connected to a	a intelligent compact camera	752 (H) × 480 (V)							
roocoonig		o a 300,000-pixel camera	640 (H) × 480 (V)							
esolution	When connected t	o a 2 million-pixel camera	1600 (H) × 1200 (V)							
	When connected t	o a 5 million-pixel camera	2448 (H) × 2044 (V)							
No. of scenes			128 *1							
		Connected to 1 camera	232							
	When connected to a intelligent	Connected to 2 cameras	116							
	compact camera	Connected to 3 cameras	77							
		Connected to 4 cameras	58							
		Connected to 1 camera	Color camera: 270, Monochrom	ne Camera: 272						
	When connected	Connected to 2 cameras	Color camera: 135, Monochrom	ne Camera: 136						
	to a 300,000-pixel camera	Connected to 3 cameras	Color camera: 90, Monochrome	e Camera: 90						
lumber of ogged images		Connected to 4 cameras	Color camera: 67, Monochrome	e Camera: 68						
2		Connected to 1 camera	Color camera: 43, Monochrome	Camera: 43						
	When connected	Connected to 2 cameras	Color camera: 21, Monochrome	Camera: 21						
V to	to a 2 million-pixel camera	Connected to 3 cameras	Color camera: 14, Monochrome Camera: 14							
		Connected to 4 cameras	Color camera: 10, Monochrome Camera: 10							
		Connected to 1 camera	Color camera: 16, Monochrome Camera: 16							
	to a 5 million-pixel	Connected to 2 cameras	Color camera: 8, Monochrome Camera: 8							
		Connected to 3 cameras	Color camera: 5, Monochrome Camera: 5							
		Connected to 4 cameras	Color camera: 4, Monochrome	Camera: 4						
Operation			Touch pen, mouse, etc.							
Settings			Create series of processing ste	ps by editing the flowchart (I	Help messages provided).					
_anguage			Japanese, English, Chinese (si	mplified), Chinese (Tradition	al), Korean, German, French,	Italian, Spanish				
Serial commu	nications		RS-232C/422: 1 CH							
EtherNet com	nunications		Ethernet 1000BASE-T							
EtherNet/IP co	mmunications		Ethernet port baud rate: 100 Mi	ops (100Base-TX)						
Parallel I/O			(When used in Multi-line random-trigger mode) • 17 inputs (RESET, STEP0/ENCTRIG_Z0, STEP1/ENCTRIG_Z1, DSA0 to 1, ENCTRIG_A0 to 1, ENCTRIG_B0 to 1, DI0 to 29 outputs (RUN/BUSY1, BUSY0, GATE0 to 1, OR0 to 1, READY0 to 1, ERROR, STGOUT0 to 3, DO0 to 15) (When used in other mode) • 13 inputs (RESET, STEP0/ENCTRIG_Z0, DSA0, ENCTRIG_A0,ENCTRIG_B0, DI0 to 7), • 26 outputs (RUN, BUSY0, GATE0, OR0, READY0, ERROR, STGOUT0 to 3, DO0 to 15) * STGOUT2 to 3 only for camera 4 ch type							
Monitor interfa	ce		Integrated Controller and LCD	12.1 inch TFT color LCD (Re	esolution: XGA 1,024 × 768 do	ots)				
USB interface			4 channels (supports USB 1.1 a	and 2.0)						
Power supply	voltage *3		20.4 to 26.4 VDC							
D	When connected to a	a intelligent compact camera	5.0 A max.	7.5 A max.	5.0 A max.	7.5 A max.				
Current consumption	When connected t	o a 300,000-pixel camera								
(at 24.0 VDC)	When connected t	o a 2 million-pixel camera	3.7 A max.	4.9 A max.	3.7 A max.	4.9 A max.				
4	When connected t	o a 5 million-pixel camera								
Ambient temp	erature range		Operating: 0 to 45 °C for low cooling fan speeds, 0 to 50 °C for high cooling fan speeds Storage: -20 to 65 °C (with no icing or condensation)							
Ambient humi	dity range		Operating and storage: 35% to	85% (with no condensation)						
Weight			Approx. 3.2 kg	Approx. 3.4 kg	Approx. 3.2 kg	Approx. 3.4 kg				
Accessories			Touch pen (one, inside the fron							

This can be increased up to 1024 using the Scene group conversion tool.

The image logging capacity changes when multiple cameras of different types are connected at the same time.

Do not ground the positive terminal of the 24-VDC power supply to a Lite Controller.

If the positive terminal is grounded, electrical shock may occur when an SG (0-V) part, such as the case of the Controller or Camera, is touched. The current consumption when the maximum number of cameras supported by each controller are connected.

If a lighting controller model is connected to a lamp, the current consumption is as high as when an intelligent compact camera is connected.

Ratings and Specifications (Cameras)

Digital CCD/CMOS Cameras

Model	FZ-S	FZ-SC	FZ-S2M	FZ-SC2M	FZ-S5M3	FZ-SC5M3	
Image elements	CCD image elements		CCD image elements	Interline transfer reading all pixels, CCD image elements (1/1.8-inch equivalent)		CMOS image elements (2/3-inch equivalent)	
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color	
Effective pixels	640 (H) × 480 (V)		1600 (H) × 1200 (V)		2448 (H) × 2048 (V)		
Imaging area H x V (opposing corner)	4.8 × 3.6 (6.0mm)		7.1 × 5.4 (8.9mm)		8.4 × 7.1 (11mm)		
Pixel size	7.4 (μm) × 7.4 (μm)		$4.4~(\mu\text{m})\times4.4~(\mu\text{m})$		$3.45 \; (\mu m) \times 3.45 \; (\mu m)$)	
Shutter function	Electronic shutter; sel	Electronic shutter; select shutter speeds from 20 µs to 100 ms					
Partial function	12 to 480 lines		12 to 1200 lines		4 to 2048 lines		
Frame rate (Image Acquisition Time)	80 fps (12.5 ms)		30 fps (33.3 ms)		25.6 fps (38.2 ms)		
Lens mounting	C mount						
Field of vision, installation distance	Selecting a lens acco	rding to the field of vision	on and installation dista	nce			
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C (with no icing or cond		Operating: 0 to 40 °C Storage: -25 to 65 °C (with no icing or condensation)				
Ambient humidity range	Operating and storage	e: 35% to 85% (with no	condensation)				
Weight	Approx. 55 g		Approx. 76 g		Approx. 85 g		
Accessories	Instruction manual		•				

Small CCD Digital Cameras

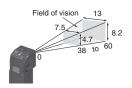
Model	FZ-SF	FZ-SFC	FZ-SP	FZ-SPC	
Image elements	Interline transfer reading all pixels, CCD image elements (1/3-inch equivalent)				
Color/Monochrome	Monochrome	Color			
Effective pixels	640 (H) × 480 (V)				
Imaging area H x V (opposing corner)	4.8 × 3.6 (6.0mm)	4.8 × 3.6 (6.0mm)			
Pixel size	$7.4 \ (\mu m) \times 7.4 \ (\mu m)$				
Shutter function	Electronic shutter; select shutter	speeds from 20 µm to 100 ms		_	
Partial function	12 to 480 lines				
Frame rate (Image Acquisition Time)	80 fps (12.5ms)				
Lens mounting	Special mount (M10.5 P0.5)				
Field of vision, installation distance	Selecting a lens according to the field of vision and installation distance				
Ambient temperature range	Operating: 0 to 50 °C (camera amp) 0 to 45 °C (camera head) Storage: -25 to 65 °C (with no icing or condensation)				
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)				
Weight	Approx. 150 g				
Accessories	Instruction manual, installation bracket, Four mounting brackets (M2) Instruction manual				

Intelligent Compact CMOS Cameras

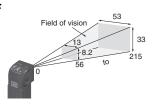
Model	FZ-SQ010F	FZ-SQ050F	FZ-SQ100F	FZ-SQ100N		
Image elements	CMOS color image elements (1/3	CMOS color image elements (1/3-inch equivalent)				
Color/Monochrome	Color					
Effective pixels	752 (H) × 480 (V)					
Imaging area H x V (opposing corner)	4.51 × 2.88 (5.35mm)					
Pixel size	6.0 (μ m) \times 6.0 (μ m)					
Shutter function	1/250 to 1/32,258	1/250 to 1/32,258				
Partial function	8 to 480 lines					
Frame rate (Image Acquisition Time)	60 fps (16.7 ms)					
Field of vision	7.5 × 4.7 to 13 × 8.2 mm	13 × 8.2 to 53 × 33 mm	53 × 33 to 240 × 153 mm	29 × 18 to 300 × 191 mm		
Installation distance	38 to 60 mm	56 to 215 mm	220 to 970 mm	32 to 380 mm		
LED class *	Risk Group2					
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C					
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)					
Weight	Approx. 150 g Approx. 140 g					
Accessories	Mounting bracket (FQ-XL), polarizing filter attachment (FQ-XF1), instruction manual and warning label					

^{*} Applicable standards: IEC62471-2

• Narrow View FZ-SQ010F

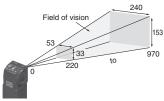


 Standard FZ-SQ050F



• Wide View (Long-distance)





• Wide View (Short-distance)



Ratings and Specifications (Cable, LCD Monitor)

Camera Cables

Model	FZ-VS3 (2 m)	FZ-VSB3 (2 m)	FZ-VSL3 (2 m)	FZ-VSLB3 (2 m)
Туре	Standard	Bend resistant	Right-angle	Bend resistant Right-angle
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times			
Ambient temperature range	Operation and storage: 0 to 65 °C (with no icing or condensation)			
Ambient humidity range	Operation and storage: 40 to 70%RH (with no condensation)			
Ambient atmosphere	No corrosive gases			
Material	Cable sheath, connector: PVC			
Minimum bending radius	69mm	69mm	69mm	69mm
Weight	Approx. 170 g	Approx. 180 g	Approx. 170 g	Approx. 180 g

Cable Extension Unit

Model	FZ-VSJ
Power supply voltage *1	11.5 to 13.5 VDC
Current consumption *2	1.5 A max.
Ambient temperature range	Operating: 0 to 50 °C; Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)
Weight	Approx. 240 g
Accessories	Instruction Sheet and 4 mounting screws

^{*1} A 12-VDC power supply must be provided to the Cable Extension Unit when connecting the Intelligent Compact Camera, or the Lighting Controller.

LCD Monitor

EGB Mermer				
Model	FZ-M08			
Size	8.4 inches			
Туре	Liquid crystal color TFT			
Resolution	1,024 × 768 dots			
Input signal	Analog RGB video input, 1 channel			
Power supply volt-	21.6 to 26.4 VDC			
age	21.0 to 20.4 VBO			
Current	Approx. 0.7 A max.			
consumption	11			
Ambient	Operating: 0 to 50 °C; Storage: -25 to 65 °C			
temperature range	(with no icing or condensation)			
Ambient	Operating and storage: 35 to 85% (with no condensa-			
humidity range	tion)			
Weight	Approx. 1.2 kg			
Accessories	Instruction Sheet and 4 mounting brackets			

Long-distance Camera Cables

Model	FZ-VS4 (15 m)	FZ-VSL4 (15 m)	
Туре	Standard	Right-angle	
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times		
Ambient temperature range	Operation and storage: 0 to 65 °C (with no icing or condensation)		
Ambient humidity range	Operation and storage: 40 to 70%RH (with no condensation)		
Ambient atmosphere	No corrosive gases		
Material	Cable sheath, connector: PVC		
Minimum bending radius	78 mm		
Weight	Approx. 1400 g		

Parallel Cable

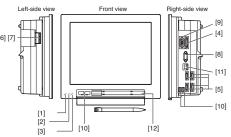
Model	FZ-VP	FZ-VPX	
Vibration	10 to 150 Hz single amp		
resistiveness	3 directions, 8 strokes, 4	times	
Ambient	Operation: 0 to 50 °C; St	orage: -20 to 65 °C	
temperature range	(with no icing or condensation)		
Ambient	Operation and storage: 35 to 85%RH		
humidity range	(with no condensation)		
Ambient atmosphere	No corrosive gases		
Material	Cable sheath: heat-resistant PVC Connector: resin		
Minimum bending radius	75 mm		
Weight	Approx. 160 g	Approx. 180 g	

LED Monitor Cable

Model	FZ-VM
Vibration resistiveness	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times
Ambient temperature range	Operation: 0 to 50 °C; Storage: -20 to 65 °C (with no icing or condensation)
Ambient	Operation and storage: 35 to 85%RH
humidity range	(with no condensation)
Ambient atmosphere	No corrosive gases
Material	Cable sheath: heat-resistant PVC Connector: PVC
Minimum bending radius	75 mm
Weight	Approx. 170 g

Components and Functions

Example of the FZ5 Sensor Controllers LCD-integrated type (4-camera type)



	Name	Description		
[1]	POWER LED	Lit while power is ON.		
[2]	RUN LED	Lit while the controller is in Run Mode.		
[3]	ERROR LED	Lit when an error has occurred.		
[4]	I/O connector (control lines, data lines)	Connect the controller to external devices such as a sync sensor and PLC.		
[5]	Camera connector	Connect cameras.		
[6]	Power Connect a DC power supply. Wire the power supply unit independently of other devices. After wiring, replace the terminal cover.			
[7]	Ground terminal	Connect the ground wire. Make sure that the controller is grounded with a separate ground wire.		
[8]	Monitor connector (analog RGB)	Connect monitor.		
[9]	RS-232C/RS-422 connector	Connect an external device such as a personal computer or PLC.		
[10]	USB connector Connect a track ball, mouse and USB memory. A total of four USB ports are provided and are can be used. However, when connecting two or more USB memories, do not connect them to ports. Doing so may cause the USB memories to come into contact, resulting in malfunction of			
[11]	EtherNet connector	Connect the controller to a personal computer.		
[12]	Touch pen (holder)	A touch pen is stored. (Provided with the LCD integrated type only)		

^{*2} The current consumption shows when connecting the Cable Extension Unit to an external power supply.

Processing Items

Group	Icon		Processing Item
	9	Search	Used to identify the shapes and calculate the position o measurement objects.
	EIOS	Flexible Search	Recognizing the shapes of workpieces with variation and detecting their positions.
	☆	Sensitive Search	Search a small difference by dividing the search model in detail, and calculating the correlation.
	0	ECM Search	Used to search the similar part of model form inpuimage. Detect the evaluation value and position.
	0	EC Circle Search	Extract circles using "round " shape information and get position, radius and quantity in high preciseness.
	444	Shape Search II	Used to search the similar part of model from inpu image regardless of environmental changes. Detect the evaluation value and position.
	b AAA	Shape Search III	Robust detection of positions is possible at high- speed and with high precision incorporating environmental fluctuations, such as dif ferences in individual shapes of the workpieces, pose fluctuations, noise superimposition and shielding.
	0	EC Corner	This processing item measures a corner position (corner) of a workpiece.
	*	Ec Cross	The center position of a crosshair shape is measured using the lines created by the edge information on each side of the crosshair.
		Classification	Used when various kinds of products on the assembly line need to be sorted and identified.
	•	Edge Position	Measure position of measurement objects according to the color change in measurement area.
		Edge Pitch	Detect edges by color change in measurement area. Used for calculating number of pins of IC and connectors.
		Scan Edge Position	Measure peak/bottom edge position of workpieces according to the color change in separated measurement area.
	畫	Scan Edge Width	Measure max/min/average width of workpieces according to the color change in separated measurement area.
		Circular Scan Edge Position	Measure center axis, diameter and radius of circular workpieces.
Measurement		Circular Scan Edge Width	Measure center axis, width and thickness of ring workpieces.
		Intersection	Calculate approximate lines from the edge information on two sides of a square workpiece to measure the argle formed at the intersection of the two lines.
	&	Color Data	Used for detecting presence and mixed varieties or products by using color average and deviation.
		Gravity and Area	Used to measure area, center of gravity of workpices by extracting the color to be measured
		Labeling	Used to measure number, area and gravity of workpieces by extracting registered color.
		Label Data	Selecting one region of extracted Labeling, and get tha measurement. Area and Gravity position can be got and judged.
	M	Defect	Used for appearance measurement of plain-color measurement objects such as defects, stains and burrs.
	K	Precise Defect	Check the defect on the object. Parameters for extraction defect can be set precisely.
		Fine Matching	Difference can be detected by overlapping and comparing (matching) registered fine images with input images.
	ABC	Character Inspect	Recognize character according correlation search with model image registered in [Model Dictionary]
	Date 08-02-1	Date Verification	Reading character string is verified with internal date.
	A	Model Dictionary	Register character pattern as dictionary. The pattern is used in [Character Inspection].
	M	2DCode *2	Recognize 2D code and display where the code quality is poor.
		Barcode *1	Recognize barcode, verify and output decoded characters.
	OCR	OCR	Recognize and read characters in images as character information.
	OCR	OCR User Dictionary	Register dictionary data to use for OCR.
	<u> </u>	Circle Angle	Used for calculating angle of inclination of circular measurement objects.
		Glue Bead Inspection	You can inspect coating of a specified color for gaps or runoffs along the coating path.
lanut l	-	Camera Image Input	To input images from cameras. And set up the conditions to input images from cameras. (To FZ5 Sensor Controllers only)
nput Image -		Camera Image Input FH	To input images from cameras. And set up the conditions to input images from cameras. (For FH Sensor Control lers only)

Group	Icon		Processing Item
	No.	Camera Image Input HDR	Create high-dynamic range images by acquiring several images with different conditions.
	Lite	Camera Image Input HDRLite	HDR function for FZ-SQ□ Intelligent Compact Cameras.
		Camera Switch	To switch the cameras used for measurement. Not input images from cameras again.
		Measurement	To switch the images used for measurement. Not
Input Image		Image Switching	input images from camera again. The Multi-trigger Imaging processing item captures
	· 原 · 原 · 原 · 原	Multi-trigger Imaging	multiple images at user-defined timings and executes parallel measurement for each image. Insert the Multi-trigger Imaging to the top of the flow.
	順 順 順 順	Multi-trigger Imaging Task	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measurement for each image. Insert this processing item to the top of the processing which requires imaging for multiple times.
		Position Compensation	Used when positions are differed. Correct measurement is performed by correcting position of input images.
		Filtering	Used for processing images input from cameras in order to make them easier to be measured.
	3	Backgrond Suppression	To enhance contrast of images by extracting color in specified brightness.
		Brightness Correct Filter	Track brightness change of entire screen and remove gradual brightness change such as uneven brightness.
		Color Gray Filter	Color image is converted into monochrome images to emphasize specific color.
		Extract Color Filter	Convert color image to color extracted image or binary image.
		Anti Color Shading	To remove the irregular color/pattern by uniformizing max.2 specified colors.
Compensate image		Stripes Removal Filter II	Remove the background pattern of vertical, horizontal and diagonal stripes.
	ABC	Polar Transformation	Rectify the image by polar transformation. Useful for OCR or pattern inspection printed on circle.
		Trapezoidal Correction	Rectify the trapezoidal deformed image.
	4/	Machine Simulator	How the alignment marks would move on the image when each stage or robot axis is controlled can be checked.
		Image Subtraction	The registered model image and measurement image are compared and only the different pixels are extracted and converted to an image.
		Advanced filter	Process the images acquired from cameras in order to make them easier to measure. This processing item consolidates existing image conversion filtering into one processing item and adds extra functions.
		Panorama	Combine multiple image to create one big image.
_	00	Unit Macro	Advanced arithmetic processing can be easily incorporated into workflow as Unit Macro processing items.
		Unit Calculation Macro	This function is convenient when the user wants to cal- culate a value using an original calculation formula or change the set value or system data of a processing item.
	ABC	Calculation	Used when using the judge results and measured values of ProcItem which are registered in processing units.
	+	Line Regression	Used for calculating regression line from plural measurement coodinate.
	•	Circle Regression	Used for calculating regression circle from plural measurement coordinate.
		Precise Calibration	Used for calibration corresponding to trapezoidal distortion and lens distortion.
	User	User Data	Used for setting of the data that can be used as common constants and variables in scene group data.
Support		Set Unit Data	Used to change the ProcItem data (setting parameters,etc.) that has been set up in a scene.
measurement	1	Get Unit Data	Used to get one data (measured results, setting parameters,etc.) of ProcItem that has been set up in a scene.
		Set Unit Figure	Used for re-setting the figure data (model, measurement area) registered in an unit.
		Get Unit Figure	Used for get the figure data (model, measurement area) registered in an unit.
		Trend Monitor	Used for displaying the information about results on the monitor, facilitating to avoid NG and analyze causes.
	a \$	Image Logging	Used for saving the measurement images to the memory and USB memory.
		Image Conversion Logging	Used for saving the measurement images in JPEG and BMP format.
	=	Data Logging	Used for saving the measurement data to the memory and USB memory.
	ఫ్తి	Elapsed Time	Used for calculating the elapsed time since the measurement trigger input.
	図	Wait	Processing is stopped only at the set time. The standby time is set by the unit of [ms].
		1	

Group	Icon	Processing Item		
	3	Focus	Focus setting is supported.	
	To the same of the	Iris	Focus and aperture setting is supported.	
	2000	Parallelize	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed at the top of processing to be performed in parallel.	
	P 000	Parallelize Task	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed immediately before processing to be performed in parallel between Parallelize and Parallelize End.	
		Statistics	Used when you need to calculate an average of multiple measurement results.	
		Referrence Calib Data	Calibration data and distortion compensation data held under other processing items can be referenced.	
	X	Position Data Calculation	The specified position angle is calculated from the measured positions.	
Support	<u>+</u> //	Stage Data	Sets and stores data related to stages.	
measurement	70	Robot Data	Sets and stores data related to robots.	
		Vision Master Calibration	This processing item automatically calculates the entire axis movement amount of the control equipment necessary for calibration.	
	\$\frac{1}{2} \big	PLC Mastoer Calibration	Calibration data is created using a communication command from PLC.	
	ڗ۬	Convert Position Data	The position angle after the specified axis movement is calculated.	
	4	Movement Single Position	The axis movement that is required to match the measured position angle to the reference position angle is calculated.	
		Movement Multi Points	The axis movements that are required to match the measured position angles to the corresponding reference position angles are calculated.	
	+	Detection Point	Obtains position/angle information by r eferring to the coordinate values measured with the Measurement Processing Unit.	
		Camera Calibration	By setting the camera calibration, the measure- ment result can be converted and output as actual dimensions.	
	=	Data Save	The set data can be saved in the controller main unit or as scene data. The data is held even after the FH/FZ power is turned off.	

Group	Icon	Processing Item		
Branch	皋	Conditional Branch	Used where more than two kinds of products on the production line need to detected separately.	
	\$	End	This Procltem must be set up as the last processing unit of a branch.	
	200	DI Branch	Same as ProcItem "Branch". But you can change the targets of conditional branching via external inputs.	
	量←	Control Flow Normal	Set the measurement flow processing into the wait state in which the specific no-protocol command cabe executed.	
	量←	Control Flow PLC Link	Set the measurement flow processing into the wa state in which the specific PLC Link command ca be executed.	
		Control Flow Parallel	Set the measurement flow processing into the wa state in which the specific parallel command can be executed.	
		Control Flow Fieldbus	Set the measurement flow processing into the wa state in which the specific Fieldbus command ca be executed.	
	SWITCH	Selective Branch	Easily branch to multiple destinations.	
Output result		Data Output	Used when you need to output data to the external devices such as PLC or PC via serial ports.	
		Parallel Data Output	Used when you need to output data to the external devices such as PLC or PC via parallel ports.	
	<u> </u>	Parallel Judgement Output	Used when you need to output judgement result to the external devices such as PLC or PC via parallel ports.	
		Fieldbus Data Output	Outputs data to an external device, such as a Programmable Controller, through a fieldbus interface.	
Display result	OK	Result Display	Used for displaying the texts or the figures in the camera image.	
	2	Display Image File	Display selected image file.	
	NG	Display Last NG Image	Display the last NG images.	

^{*1} Bar Codes that can be read: JAN/EAN/UPC (including add-on codes), Code 39, Codabar (NW-7), ITF (Interleaved 2 of 5), Code 93, Code 128, GS1-128, GS1 DataBar (RSS-14 / RSS Limited / RSS Expanded), Pharmacode
*2 2D Codes that can be read: Data Matrix (ECC200), QR Code

(Unit: mm)

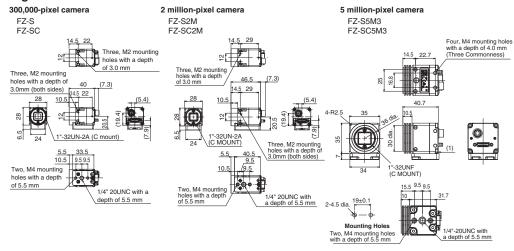
Dimensions

Sensor Controllers

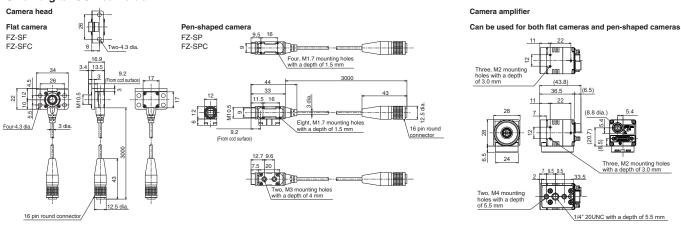
120 120 FZ5-series LCD-integrated type FZ5-1200/-1205/-1200-10/-1205-10 20 FZ5-800/-805/-800-10/-805-10 00 00 00 00 Four, M3 mounting holes with (28.4) 10 12.8 130 246 260 5 (163.5)و وريا 88 308 104 (6) 296 * The size of the 2-camera type is 83. ㅁ 00 20

Cameras

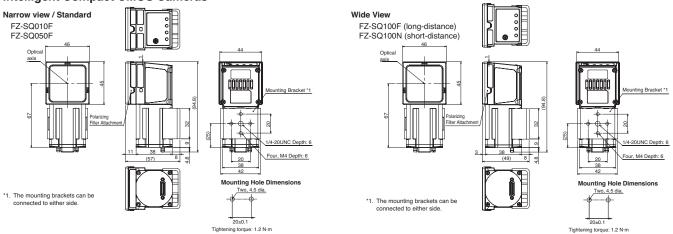
Digital CCD/CMOS Cameras



Small digital CCD cameras



Intelligent Compact CMOS Cameras

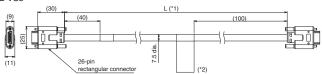


Cables

Camera Cable

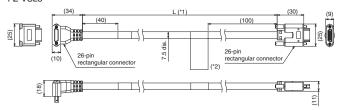
Camera Cable

FZ-VS3



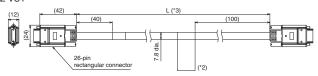
Right-angle Camera Cable

FZ-VSL3



Long-distance Camera Cable

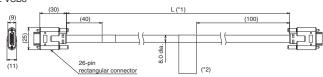
FZ-VS4



- *1. Cable is available in 2m/3m/5m/10m.
 *2. Each camera cables has polarity.
 Please ensure that the name plate side of the cable is connected to the controller.
 *3. Cable is available in 15m.

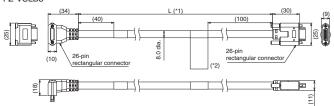
Bend resistant Camera Cable

FZ-VSB3



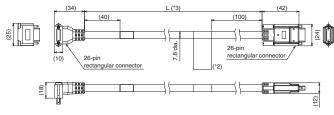
Bend resistant Right-angle Camera Cable

FZ-VSLB3



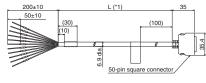
Long-distance Right-angle Camera Cable

FZ-VSL4



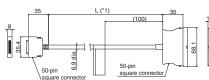
Parallel Cable





*1. cable is available in 2m/5m.

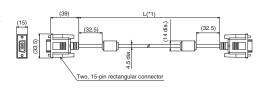
FZ-VPX



*1. cable is available in 2m/5m

LED Monitor Cable

FZ-VM

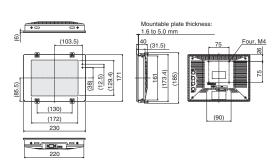


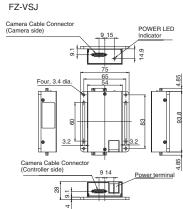
*1. cable is available in 2m/5m.

LCD Monitor

Camera Cable Extension Unit

FZ-M08

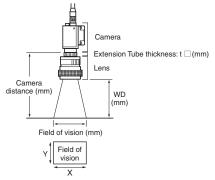




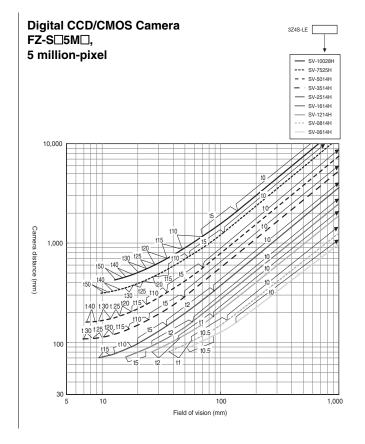
Optical Chart

Meaning of Optical Chart

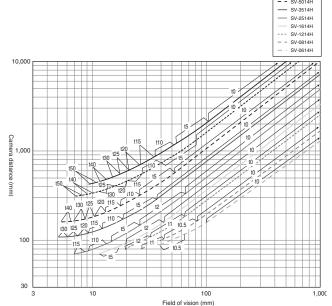
The X axis of the optical chart shows the field of vision (mm) (*1), and the Y axis of the optical chart shows the camera installation distance (mm) (*2).

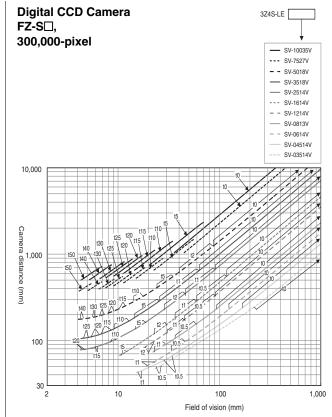


- *1. The lengths of the fields of vision given in the optical charts are the lengths of the Y axis.
- *2. The vertical axis represents WD for small cameras.

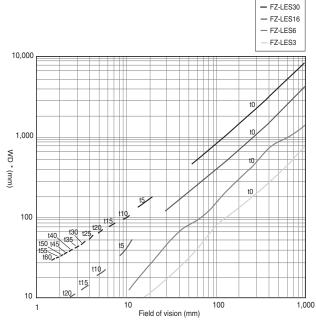






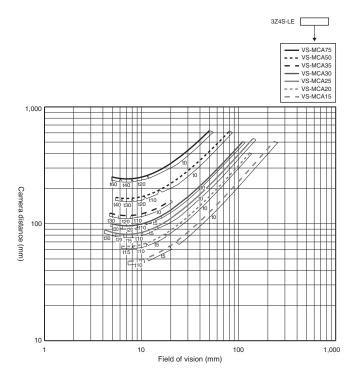


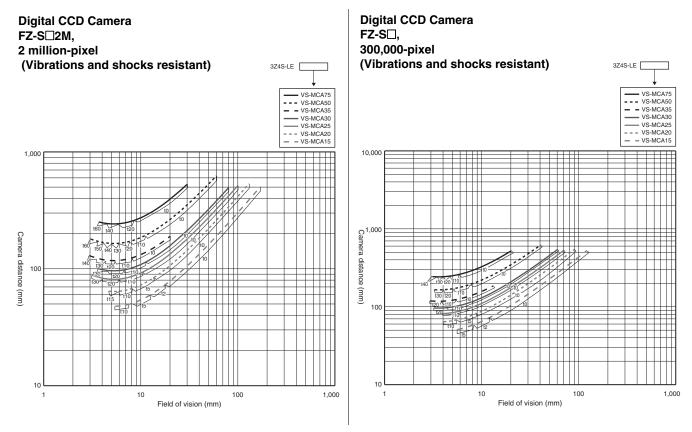
Small Digital CCD Cameras FZ-SF□, FZ-SP□, 300,000-pixel



 $^{\star}\,$ The vertical axis represents WD, not installation distance.

Digital CCD/CMOS Camera
FZ-S□5M□,
5 million-pixel
(Vibrations and shocks resistant)





Related Manuals

Man.No.	Model number	Manual
Z421	FZ5	Vision System FZ5 Series User's Manual
Z424	FZ5	Vision System FZ5 Series Processinng Item Function Reference Manual
Z422	FZ5	Vision System FZ5 Series User's Manual for Communications Settings
Z423	FZ5	Vision System FZ5 series Hardware Setup Manual
Z425	FZ5	Vision System FZ5 series Macro Customize Functions Programming Manual

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